

XMGM25TD120E3HZ

IGBT Power Module

Features:

- $V_{CE}=1200V$ $I_C=25A$
- Low $V_{CE(sat)}$
- V_{CEsat} with positive temperature coefficient
- Maximum junction temperature 175°C
- Isolation Type Package

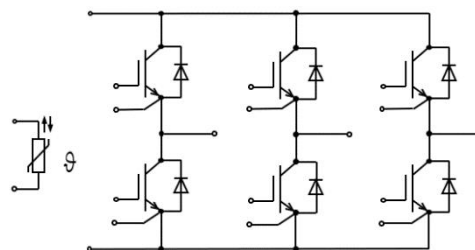
Applications:

- The inverter
- Motor control and drives

Package Type & Internal Circuit



E3



Internal Circuit

Maximum Rated Values (IGBT Inverter)

Symbol	Parameter	Conditions	Ratings	Unit
V_{CES}	Collector-emitter voltage	$V_{EC}=0V, I_C=1mA, T_{vj}=25^{\circ}C$	1200	V
I_C	Continuous Collector Current	$T_C=100^{\circ}C$	25	A
I_{CRM}	Peak Collector Current	$I_{CRM}=2I_C$	50	A
V_{GES}	Gate-Emitter Voltage	$T_{vj}=25^{\circ}C$	± 30	V
P_{tot}	Total Power Dissipation	$T_C=25^{\circ}C, T_{vjmax}=175^{\circ}C$	216	W

Maximum Rated Values (IGBT Inverter)

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C=25\text{ A}, V_{GE}=15\text{ V}, T_{vj}=25\text{ }^{\circ}\text{C}$		1.8		V
		$I_C=25\text{ A}, V_{GE}=15\text{ V}, T_{vj}=150\text{ }^{\circ}\text{C}$		2.1		V
$V_{GE(th)}$	Gate Threshold Voltage	$I_C=6.0\text{ mA}, V_{CE}=V_{GE}, T_{vj}=25\text{ }^{\circ}\text{C}$	6.0	6.5	7.0	V
I_{CES}	Collector-Emitter Cut-off Current	$V_{CE}=1200\text{ V}, V_{GE}=0\text{ V}, T_{vj}=25\text{ }^{\circ}\text{C}$			1.0	mA
I_{GES}	Gate-Emitter Leakage Current	$V_{CE}=0\text{ V}, V_{GE}=15\text{ V}, T_{vj}=25\text{ }^{\circ}\text{C}$			400	nA
$R_{g(int)}$	Internal gate resistor	$V_{GE}=0\text{ V}, f=1\text{ MHz}$		1.47		Ω
C_{ies}	Input capacitance	$f = 1\text{ MHz}, T_{vj}=25\text{ }^{\circ}\text{C},$ $V_{CE}=25\text{ V}, V_{GE}=0\text{ V}$		2146		nF
C_{res}	Reverse transfer capacitance			72.5		pF
$t_{d(on)}$	Turn-on Delay Time, Inductive Load	$I_C=25\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}$ $R_G=20\Omega$ $T_{vj}=25\text{ }^{\circ}\text{C}$		28.2		ns
t_r	Rise Time, Inductive Load			14.6		ns
$t_{d(off)}$	Turn-off Delay Time, Inductive Load			168		ns
t_f	Fall Time, Inductive Load			272		ns
E_{on}	Turn-on Energy Loss per Pulse			1.53		mJ
E_{off}	Turn-off Energy Loss per Pulse			1.89		mJ
$t_{d(on)}$	Turn-on Delay Time, Inductive Load	$I_C=25\text{ A}, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}$ $R_G=20\Omega$ $T_{vj}=150\text{ }^{\circ}\text{C}$		29.6		ns
t_r	Rise Time, Inductive Load			14.4		ns
$t_{d(off)}$	Turn-off Delay Time, Inductive Load			264		ns
t_f	Fall Time, Inductive Load			342		ns
E_{on}	Turn-on Energy Loss per Pulse			2.0		mJ
E_{off}	Turn-off Energy Loss per Pulse			2.6		mJ
R_{thJC}	Thermal resistance, junction to case	per IGBT		0.693		K/W
$T_{vj\text{ op}}$	Temperature under switching conditions		-40		150	$^{\circ}\text{C}$
I_{sc}	SC	$V_{GE}\leq 15\text{ V}, V_{CE}=600\text{ V},$ $t_p\leq 10\mu\text{S}, T_{vj}=150\text{ }^{\circ}\text{C},$ $V_{CE_{max}}=V_{CES}-L_{sCE} \cdot di/dt$		100		A

Maximum Rated Values (Diode Inverter)

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
V_{RRM}	Repetitive Peak Reverse Voltage	$T_{vj}=25\text{ }^{\circ}\text{C}$		1200		V
I_F	Continuous DC Forward Current			25		A
I_{FRM}	Repetitive Peak Forward Current	$t_p=1\text{ ms}$		50		A
I^2t	I^2t Value	$V_R=0\text{ V}$, $t_p=10\text{ ms}$, $T_{vj}=150\text{ }^{\circ}\text{C}$		220		A ² s

Characteristic Values (Diode Inverter)

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
V_F	Forward Voltage	$I_F=25\text{ A}$, $V_{CE}=0\text{ V}$, $T_{vj}=25\text{ }^{\circ}\text{C}$		1.85		V
		$I_F=25\text{ A}$, $V_{CE}=0\text{ V}$, $T_{vj}=150\text{ }^{\circ}\text{C}$		1.84		V
t_{rr}	Reverse Recovery time	$I_F=25\text{ A}$, $V_R=600\text{ V}$ -di/dt=1260A/us $T_{vj}=25\text{ }^{\circ}\text{C}$		91.3		ns
Q_r	Recovered Charge			2.47		uC
E_{rec}	Reverse Recovery Energy			0.66		mJ
t_{rr}	Reverse Recovery time	$I_F=25\text{ A}$, $V_R=600\text{ V}$ -di/dt=1260A/us $T_{vj}=150\text{ }^{\circ}\text{C}$		396		ns
Q_r	Recovered Charge			4.91		uC
E_{rec}	Reverse Recovery Energy			1.69		mJ
R_{thJC}	Thermal resistance, junction to case	per Diode		0.997		K/W
$T_{vj\text{ op}}$	Temperature under switching conditions		-40		150	$^{\circ}\text{C}$

NTC-Thermistor (Characteristic Values)

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
R ₂₅	Rated resistance	T _c =25 °C		5		KΩ
ΔR/R	Deviation of R100	T _c =100 °C	-5		5	%
P ₂₅	Power dissipation	T _c =25 °C		20		mW
B _{25/50}	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298,15K))]$		3380		K
B _{25/100}	B-value	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298,15K))]$		3450		K

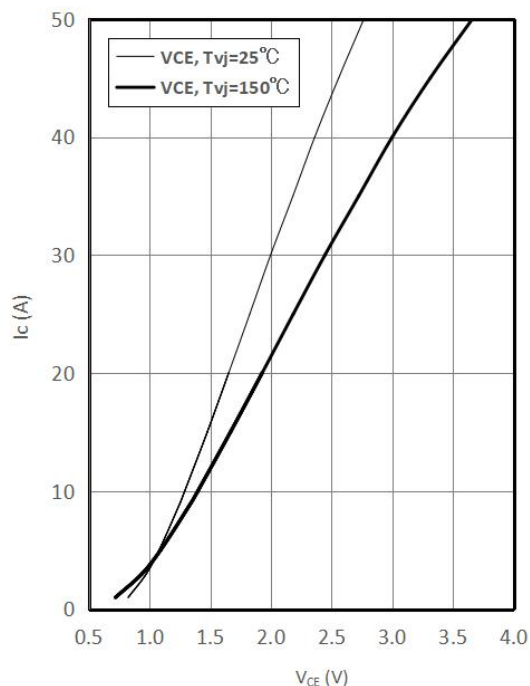
Module Characteristics

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
V _{isol}	Isolation voltage	t=1 min,f=50Hz	2500			V
T _{stg}	Storage Temperature		-40		150	°C
M _s	Module-to-Sink Torque	Recommended(M3)	0.75		0.85	N·m
G	Weight of Module			45		g

Output characteristic of IGBT, Inverter (typical)

$$I_c = f(V_{CE})$$

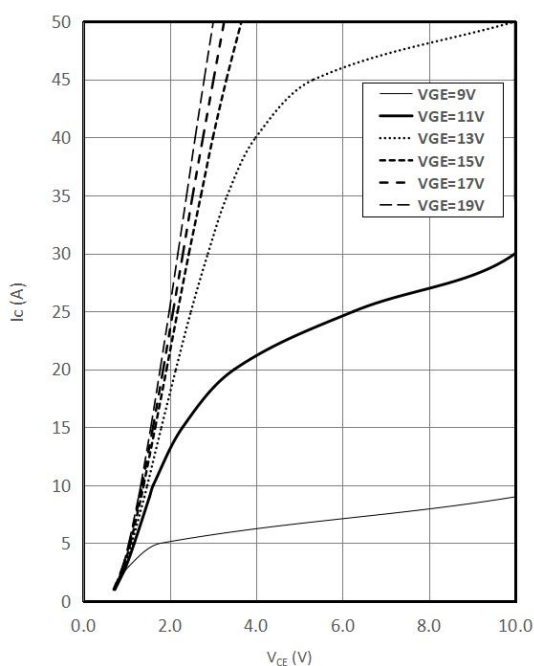
$$V_{GE} = 15V$$



Output characteristic IGBT , Inverter (typical)

$$I_c = f(V_{CE})$$

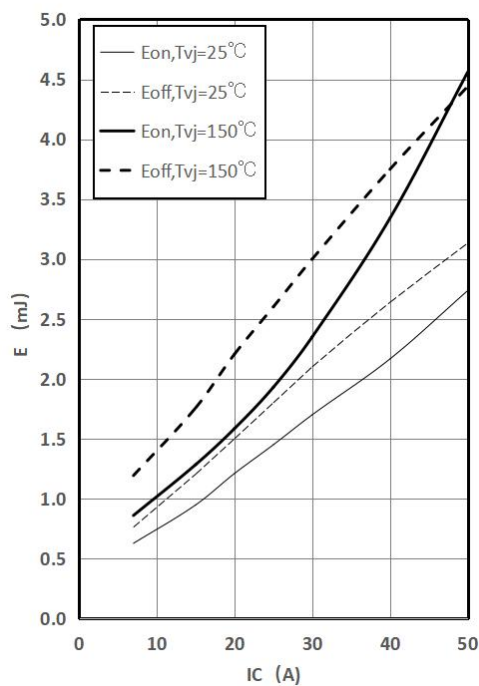
$$T_{vj}=150^{\circ}C$$



Switching losses of IGBT, Inverter (typical)

$$E_{on} = f(I_c), E_{off} = f(I_c)$$

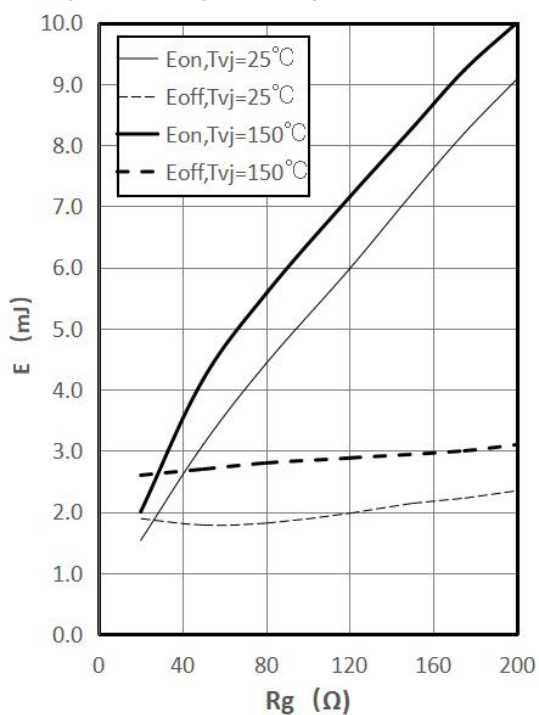
$$V_{GE} = \pm 15V, R_G = 20\Omega, V_{CE} = 600V$$



Switching losses of IGBT, Inverter (typical)

$$E_{on} = f(R_G), E_{off} = f(R_G)$$

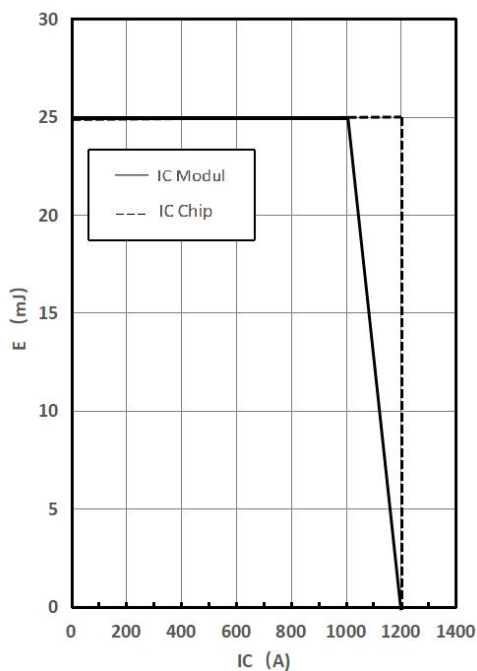
$$V_{GE} = \pm 15V, I_c = 25A, V_{CE} = 600V$$



RBSOA IGBT, Inverter (typical)

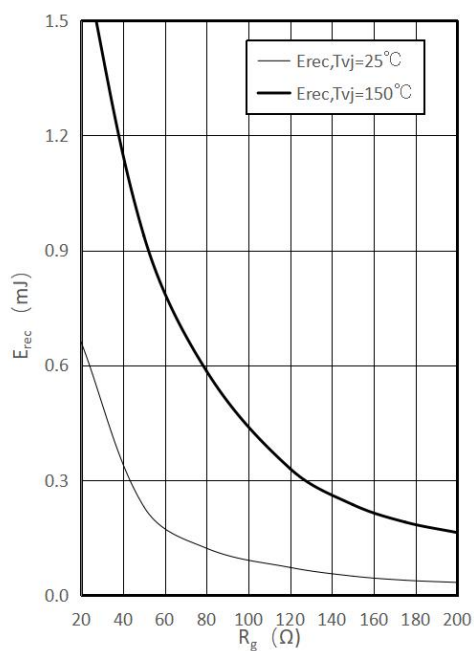
$$I_C = f(V_{CE})$$

$$V_{GE} = \pm 15V, R_{Goff} = 20\Omega, T_{vj} = 125^\circ C$$

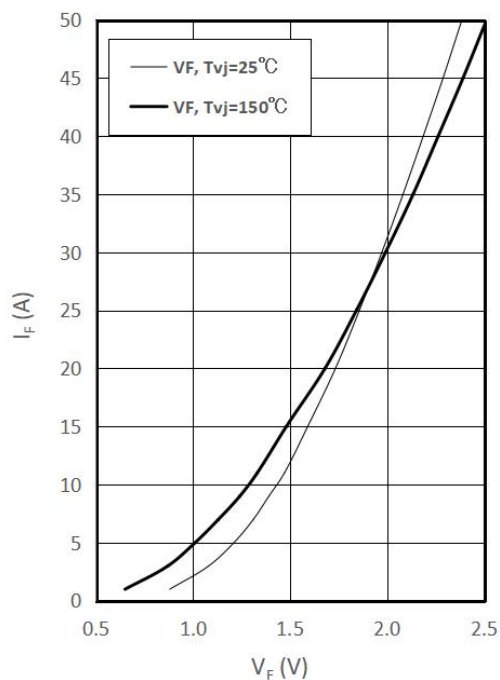

Switching losses of Diode, Inverter (typical)

$$E_{rec} = f(R_G)$$

$$I_F = 25A, V_{CE} = 600V$$

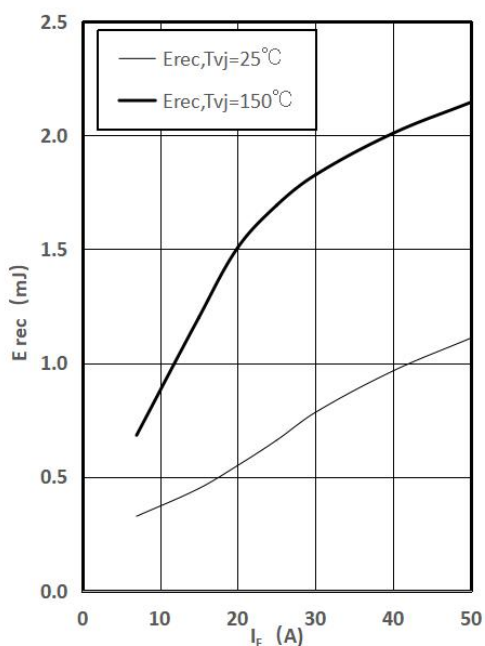

Forward characteristic of Diode, Inverter

$$I_F = f(V_F)$$


Switching losses of Diode, Inverter (typical)

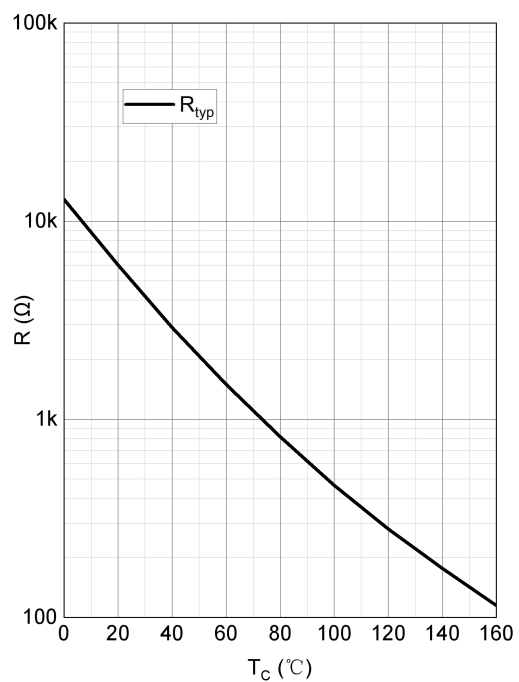
$$E_{rec} = f(I_F)$$

$$R_G = 20\Omega, V_{CE} = 600V$$

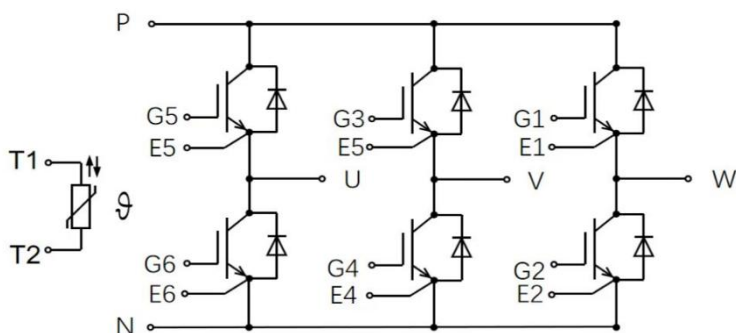


NTC-thermistor-temperature characteristic (typical)

$R = f(T_{NTC})$,

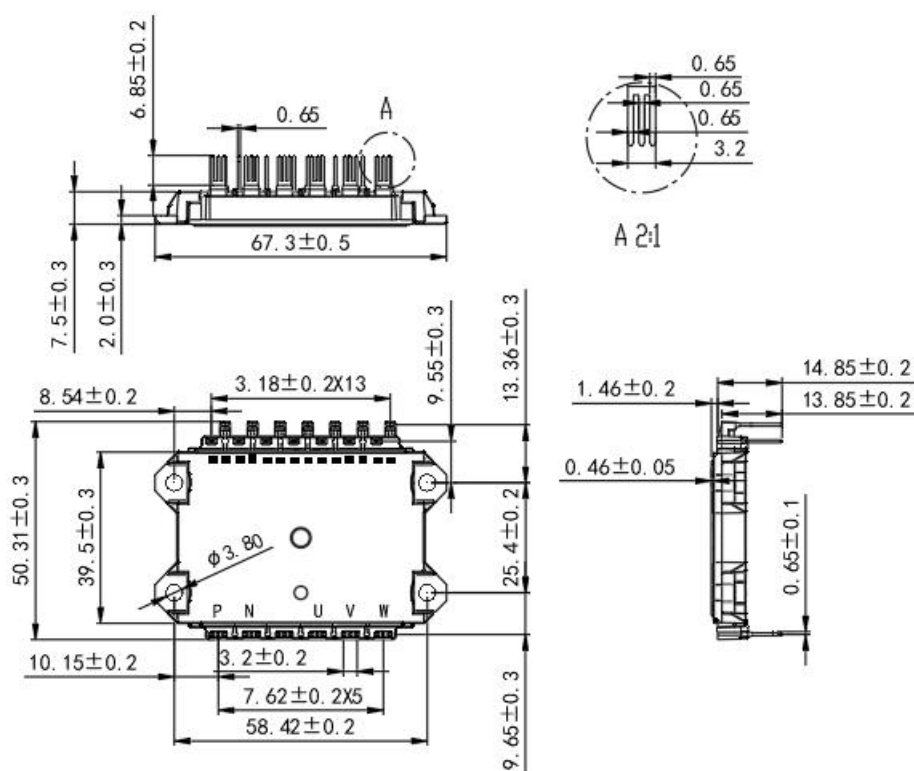


Circuit Diagram



Package Dimensions

(Dimensions in Millimeters)



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